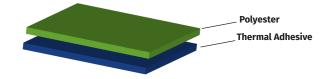


## S-OneLP - 1.2mil PET Thermal Lams (Gloss/Matte)



Flex Pack 1.2 is polyester based over-laminating film with a high performance, thermally activated adhesive. The product line was developed specifically for flexible packaging applications where a thermally applied surface lamination is preferred, such as digital flexible packaging applications. It is available in a high clarity gloss finish, as well as matte finish.



| Features                  | Benefits  |  |
|---------------------------|---|--|
| Direct Food Compliant     | The polyester is FDA approved for direct food contact |  |
| Outstanding Over Laminate | Offers superior finish and ink protection             |  |

| Property                           | Expected Value               | Unit of Measure | Reference Method |
|------------------------------------|------------------------------|-----------------|------------------|
| Total Thickness                    | 1.2                          | mil             | mil              |
| Surface Tension                    | 40                           | dynes/cm        | D-2578           |
| Gloss 45°(min) - un-coated<br>side | 80                           | Gardner         | D-2457           |
| Lamination Temp                    | 118 - 135 / 244 - 275        | °C / °F         | D-1204           |
| Shelf Life                         | 1 year from date of delivery | NA              |                  |
| Yield                              | 24,500                       | Sq.in. / lb.    | D-4321           |

FDA Compliance - This structure is FDA compliant for direct food contact.

The information on this data sheet has been established by company based laboratory testing. This information does not imply warranty by S-One Labels & Packaging LLC for product specifications, tolerances, or function in the end use. It is the customer's responsibility to perform tests to determine the product's fitness for use for a particular purpose prior to using the product. This document is confidential and may be legally privileged. If you are not an intended recip-