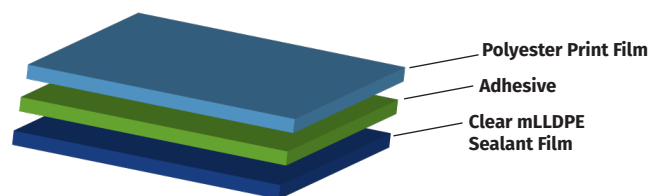


Classic 3.5 mil Clear Stand Up Pouch Web



Ideal for stand up pouch applications, Classic 3.5 mil Clear Stand Up Pouch Web is designed to have a robust sealant layer for closures, high clarity for viewing package contents and perfect stiffness for gusseted pouches that stand on their own. Made from a polyester print surface and a thick, mLLDPE sealant film, this clear film structure can be surface printed with either digital or analog technology and is compatible with most pouching equipment.



Features	Benefits
Made in the USA from FDA approved films.	Support our domestic economy with safe, direct contact packaging.
Optimized slip, clear sealant layer.	Excellent for pouching and FFS processing and handling. Clear for optimal package content viewing. For lower barrier application requirements.
Low seal initiation temperature.	Faster processing speeds.
High seal strengths.	Durable packaging at seams for fitments and closures.

Property	Expected Value	Unit of Measure	Reference Method
Color	Clear	NA	Visual Observation
Total Thickness	3.38 / 85.8	mils / microns	ASTM D6988-13
Seal Strength	13.25	lbs./in @300F, 40 PSI, 0.5 sec	ASTM F88
Surface Dyne Level	42 - 52	Dyne / cm - Target*	ASTM D2578
SIT	240 / 115	°F / °C	ASTM F1921
COF	0.2	Static- sealant side	ASTM D1894
WVTR	0.35	gm/100in ² /day @38C, 90% RH	ASTM F1249
OTR	8.1	cc/100in ² /day @20c, 0% RH	ASTM D3985
Shelf Life	1 year from delivery	50 - 80 °F, 30 - 70% RH	NA
Yield	8,071	Sq.in. / lb.	Calculated

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