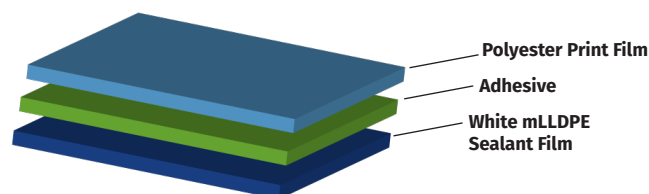


## Classic 3.5 mil White Stand Up Pouch Web



Ideal for stand up pouch applications, Classic 3.5 mil White Stand Up Pouch Web is designed to have a robust sealant layer for closures and perfect stiffness for gusseted pouches that stand on their own. Made from a polyester print surface and a thick, mLLDPE sealant film, this white film structure can be surface printed with either digital or analog technology and is compatible with most pouching equipment.



Features	Benefits
Made in the USA from FDA approved films.	Support our domestic economy with safe, direct contact packaging.
Optimized slip, white sealant layer	Excellent for pouching and FFS processing and handling. For lower barrier application requirements.
Low seal initiation temperature	Faster processing speeds.
High seal strengths	Durable packaging at seams for fitments and closures.

Property	Expected Value	Unit of Measure	Reference Method
Color	White	NA	Visual Observation
Total Thickness	3.42 / 86.8	mils / microns	ASTM D6988-13
Seal Strength	12.51	lbs./in	ASTM F88
SIT	240 / 115	°F / °C	ASTM F1921
COF	0.2	Static- sealant side	ASTM D1894
WVTR	0.35	gm/100in <sup>2</sup> /day @38C, 90% RH	ASTM F1249
OTR	8.1	cc/100in <sup>2</sup> /day @20c, 0% RH	ASTM D3985
Shelf Life - Warranty	1 year from date of delivery	50 – 80 °F, 30 – 70% RH	NA
Yield	7,907	sq.in. / lb.	Calculated
Surface Dyne Level	42 - 52	Dyne / cm - Target\*	ASTM D2578

**The information on this data sheet has been established by company based laboratory testing. This information does not imply warranty by S-One Labels & Packaging LLC for product specifications, tolerances, or function in the end use. It is the customer's responsibility to perform tests to determine the product's fitness for use for a particular purpose prior to using the product. This document is confidential and may be legally privileged. If you are not an intended recipient or an authorized representative of an intended recipient, you are prohibited from using, copying or distributing the information in this document.**