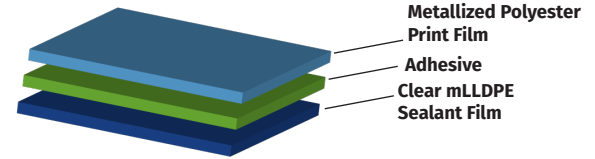


Classic 4 mil Metallized Stand Up Pouch Web



Ideal for stand up pouch applications, Classic 4 mil Metallized Stand Up Pouch Web is designed to have excellent barrier properties, a robust sealant layer for closures and perfect stiffness for gusseted pouches that stand on their own. Made from a metallized polyester print surface and a thick, mLLDPE sealant film, this silver film structure can be surface printed with either digital or analog technology and is compatible with most pouching equipment.



Features	Benefits
Made in the USA from FDA approved films.	Support our domestic economy with safe, direct contact packaging.
Optimized slip and high barrier	Excellent for pouching and FFS processing and handling. High barrier for content freshness.
Low seal initiation temperature	Faster processing speeds.
High seal strengths	Durable packaging at seams for fitments and closures. Will seal through contamination.
4 mil thickness with metallized barrier	Meets many state requirements for cannabis packaging thickness. Excellent OTR and WVTR

Property	Expected Value	Unit of Measure	Reference Method
Color	Metal	NA	Visual Observation
Total Thickness	4.0 / 101	mils / microns	ASTM D2103
Surface Dyne Level	42 - 52	Dyne / cm - Target	ASTM D2578
Seal Strength	19	lbs./in @300F, 40 PSI, 0.5 sec	ASTM F88
SIT	230 / 110	°F / °C using 1-side heat seal	ASTM F1921
COF	0.21	Static- sealant side	ASTM D1894
WVTR	0.06	g / 100in ² / day - Mocon Unit	ASTM F1249
OTR	0.12	cc /100in ² / day - Mocon Unit	ASTM D3985
Shelf Life	1 year from date of delivery	50 - 80 °F, 30 - 70% RH	NA
Yield	7,100	Sq.in. / lb.	Calculated

The information on this data sheet has been established by company based laboratory testing. This information does not imply warranty by S-One Labels & Packaging LLC for product specifications, tolerances, or function in the end use. It is the customer's responsibility to perform tests to determine the product's fitness for use for a particular purpose prior to using the product. This document is confidential and may be legally privileged. If you are not an intended recipient or an authorized representative of an intended recipient, you are prohibited from using, copying or distributing the information in this document.